



**AXYZ™**

# CNC Router Systems

---

## Z Series



ROUTING - ENGRAVING - 3D CARVING - PRINT TO CUT - KNIFE CUTTING - MOULD MAKING - PROFILING



# AXYZ™

The AXYZ Z Series of CNC routers, by AXYZ International, are our entry level full sized systems. Manufactured in the same facility, and sharing many of the same components as the AXYZ and Pacer Series, the Z Series delivers a high quality machine with excellent reliability at an entry level price.

## Z Series

The Z Series CNC routers offer the robust construction that AXYZ products are known for, combined with a budget conscious set of configurations. These are multi-purpose routing machines, designed for cutting all types of plastics, woods, foams and non-ferrous metals in both 2D and 3D.



The Z Series machines are designed for a high performance to price ratio. With features that you find on much higher priced machines including welded steel frame, profile linear bearing rails, ballscrew Z axis and a multi-purpose aluminium vacuum and clamping bed, the Z Series are hard to beat.

Low cost, high value series

Excellent reliability and ease of use

Steel frame construction for maximum rigidity

Solid aluminium vacuum / clamping bed

Built and supported by industry leading AXYZ International

High Quality Machine Systems on a Budget Price

# SPECIFICATIONS

## Construction

Steel frame and aluminium construction providing a strong, rigid structure for a high quality and accurate cut finish.

## Cutting Area

Y - Axis X - Axis

1370mm x 2640mm Cutting area

1220 mm x 2435 mm Vacuum grid area

Z axis clearance – 150 mm Z axis Stroke – 190 mm

## Workholding

High vacuum bed configured with 4 switchable zones and 8.5Hp blower for optimum workholding and versatility included as standard.

## Machine Bed

Flat machined aluminium work surface ready for use with sacrificial vacuum board.

## DRIVE SYSTEMS

### Drive System

Rack and pinion drive system on X and Y axis. Precision ballscrew drive with preloaded ballnut and fully enclosed ball recirculation system on Z axis.

### Drive Motors

High Torque stepper on all axes, twin motor on X.

### Feed rate

Maximum feed rate 18m/min.

### Proximity Sensors

Auto seek sensors on all axes for accurate and fast datum calibration.

### Tool Calibration

Automatic sensing of cutter length to save time and ensure consistent and precise cutting depth control.

## HEAD AND SPINDLE

### Routing Spindle

The XYZ Z7 comes with an Elte 5.0hp (3.5 kw) included as standard. Spindle speed range 6,000 - 24,000 rpm.

The XYZ Z5 comes with an Elte 3.0hp (2.2 kw) included as standard. Spindle speed range 12,000 - 24,000 rpm.

Both 100% rated for continuous high speed operation and inverter driven for constant torque while cutting.

### Swarf Collection

High capacity pressure foot for material hold down and swarf collection.

### Consumables

A starter selection of cutters and collets. Machine tools, Manual and Cutter Guide.

## CONTROL SYSTEM

### Hardware

The A2MC is XYZ International's next generation machine control system and is fitted as standard on the Z Series machine. With an expandable 8 Gb internal memory, there is plenty of room for programs which run fast and smoothly on S-Curve trajectories. The A2MC connects to your local network for instant program download.

### Machine System Options

A wide range of options are available which allow you to customise your Z Series to suit your exact needs including:

- Unist mister for coolant and / or lubricant while processing non-ferrous metals, plastics and composites
- Vacuum hold down systems including regenerative blowers and dry vane pumps
- ArtCAM Insignia, Express or Pro
- Collet drag knife

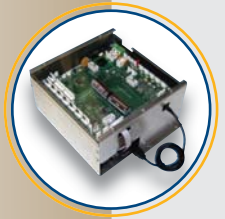
### Power Requirements

The Z7 is available for use with a three phase power supply.

The Z5 is available for use with a single phase power supply.

## A2MC Control System

The A2MC is XYZ International's next generation control system and represents a tremendous leap forward in controller technology. It combines ease of use with exceptional performance to help maximise productivity and quality of cut.



## 8.5 Hp Regenerative Blower

The 8.5 HP regenerative blower is a powerful and reliable solution for vacuum hold down. Securely held parts will have a better cut finish and extrusion of dust and swarf will be much easier.



## High Capacity Pressure Foot

The high capacity swarf extraction foot is a vital component of the Z Series router. Without excellent extraction of the swarf and dust that is created, the mess created can be time consuming to cleanup, and can be a working hazard for your employees.



**Contact XYZ today for more information and  
a machine quotation based on your specific needs**



Telford 54 Business Park,  
Nedge Hill, Telford, England TF3 3AL  
Tel: +44 195 229 1600 Email: sales@xyz.co.uk  
Web: www.xyz.com

#### **XYZ International – UK**

##### Telford

Telford 54 Business Park  
Nedge Hill, Telford TF3 3AL  
Phone: +44 195 229 1600

##### Nottingham

Unit i5a Cowlairs  
Nottingham, England NG5 9RA  
Phone: +44 115 975 8100

#### **XYZ International – Canada**

##### Burlington (headquarters)

5330 South Service Road  
Burlington, ON L7L 5L1  
Phone: +1 905 634 4940  
Fax: +1 905 634 4966

##### Montreal

1305 boul. Dagenais Ouest,  
Laval, QC H7L 5Z9  
Phone: +1 450 624 9898  
Fax: +1 450 624 9685

##### Calgary

401 - 4615 - 112 Avenue SE  
Calgary, AB T2C 5C5  
Phone: +1 403 236 4464  
Fax: +1 403 279 4206

#### **XYZ International – USA**

##### Cincinnati

2844 East Kemper Road  
Cincinnati, OH 45241  
Phone: +1 513 771 7444  
Fax: +1 513 326 5283

##### Atlanta

1865 Corporate Drive, Suite 225  
Norcross, GA 30093  
Phone: +1 678 381 2300  
Fax: +1 678 381 2304

##### Los Angeles

22775-B Savi Ranch Parkway  
Yorba Linda, CA 92887  
Phone: +1 714 974 6200  
Fax: +1 714 202 5110

XYZ International reserves the right to make design changes without prior notice

#### **XYZ International – Poland**

##### Katowice

ul. Oswobodzenia 1  
40-403 Katowice, Poland  
Phone: +48 32 259 75 50  
Fax: +48 58 58 58 119

#### **XYZ International – India**

##### Bangalore

Ground Floor, "RUKMINI PLAZA"  
No.1047, 20<sup>th</sup> Main, 5<sup>th</sup> Block, Rajajinagar  
(West of Cord Road)  
Bangalore, India 560 010  
Phone: +91 80 2314 6628  
Fax: +91 80 2314 6662

#### **XYZ International – Export Sales**

##### Export Sales

Telford 54 Business Park  
Nedge Hill, Telford TF3 3AL  
Phone: +44 195 221 0971